EPBLUE®

ED Series

Maintenance-free Sealed Lead Acid Battery

Application for solar powered systems.



1. Brief Introduction for ED Series Batteries

The EPBLUE® ED Series Maintenance-free Sealed Lead Acid Battery should be used for solar systems and related storage energy fields, using 4BS paste technology and high temperature curing process to make battery has longer life. Unique paste ration to make battery has super charging and discharging capacity and resilience. Using plates twins pack technology to make battery performance more stable.

2. Construction for ED Series Batteries

| Component | Raw material |
|-------------------|---------------------------|
| Positive Plate | Lead dioxide |
| Negative Plate | Lead |
| Container & Cover | ABS UL94HB/V0 |
| Safety Valve | Rubber |
| Terminal | Copper / F12 Lead / F15 |
| Separator | Fiberglass |
| Electrolyte | Sulfuric acid |

3. Specifications

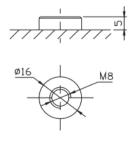
| Nominal Voltage | 12 Volt | | | | | |
|-------------------------|-------------------------------|--------|----|------|-----|--|
| Nominal Capacity (10HR) | | 110 Ah | | | | |
| Dimension | Length | 328 | mm | 12.9 | in | |
| | Width | 172 | mm | 6.8 | in | |
| | Height | 218 | mm | 8.6 | in | |
| | Total Height (with terminals) | 222 | mm | 8.7 | in | |
| Weight | Approx. | 31.5 | kg | 69.3 | ibs | |

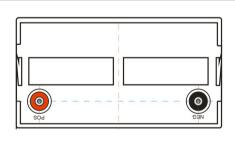
4. Characteristics

| Rated Capacity 25°C (77°F) | C ₂₀ 1.80V/Cell | 116 Ah | | | |
|--------------------------------------|---|---------------------|--|--|--|
| | C ₁₀ 1.80V/CeII | 110 Ah | | | |
| | C ₅ 1.80V/Cell | 92 Ah | | | |
| | C ₁ 1.70V/Cell | 66 Ah | | | |
| | 40°C (104°F) | 103% | | | |
| Capacity Affected by Temperature (10 | 25°C (77°F) | 100% | | | |
| HR) | 0°C (32°F) | 86% | | | |
| Internal Resistance | | 4.5 mΩ | | | |
| Max. Discharge Current | 25°C (77°F) | 1100 A (5S) | | | |
| Nominal Operating Tem | perature Range | 25 ± 3°C (77 ± 5°F) | | | |
| o .: | Discharge : -15 ~ 50°C (5 ~ 122°F) | | | | |
| Operating Temperature Range | Charge: 0 ~ 40°C (32 ~ 104°F) | | | | |
| nange | Storage: -15 ~ 40°C (5 ~ 104°F) | | | | |
| Cycle Use | Initial charging current less than 0.3CA. Voltage 14.40V ~ 14.70V at 25°C (77°F) | | | | |

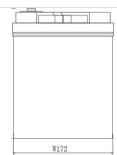
| Cycle Use | Initial charging current less than 0.3CA. Voltage 14.40V ~ 14.70V at 25°C (77°F) temperature coefficient -15mV/°C. |
|----------------|---|
| Standby Use | No limit on Initial charging current, Voltage $13.50V \sim 13.80V$ at $25^{\circ}C(77^{\circ}F)$ temperature coefficient -10mV/°C. |
| Self Discharge | The EPBLUE® ED Series batteries may be stored for up to 6 months at 25°C (77°F), and then a freshening charge is required. For higher temperatures the time interval will be shorter. |

5. Physical Dimensions: mm









6. Constant Current Discharge (Amperes) at 25°C

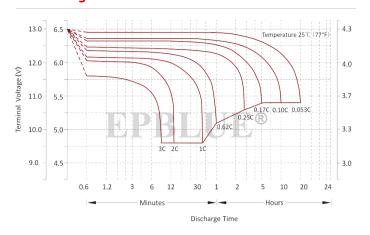
| F.V/Time | 5Min | 15Min | 30Min | 1Hr | 2Hr | 3Hr | 5Hr | 8Hr | 10Hr | 20Hr |
|------------|-------|-------|--------|-------|-------|-------|-------|-------|-------|------|
| 1.60V/Cell | 385.0 | 211.5 | 110.55 | 68.64 | 42.35 | 28.82 | 19.25 | 12.65 | 11.44 | 6.05 |
| 1.67V/Cell | 374.0 | 207.2 | 109.12 | 68.20 | 41.58 | 28.27 | 19.14 | 12.54 | 11.33 | 5.94 |
| 1.70V/Cell | 363.0 | 203.9 | 107.47 | 67.10 | 41.14 | 28.05 | 19.03 | 12.43 | 11.22 | 5.83 |
| 1.75V/Cell | 325.9 | 194.7 | 104.50 | 66.00 | 40.59 | 27.72 | 18.92 | 12.32 | 11.33 | 5.72 |
| 1.80V/Cell | 294.1 | 179.3 | 100.98 | 65.34 | 40.26 | 27.50 | 18.81 | 12.10 | 11.00 | 5.61 |
| 1.85V/Cell | 251.1 | 160.6 | 97.24 | 63.80 | 38.50 | 26.95 | 18.70 | 10.98 | 10.89 | 5.50 |

7. Constant Power Discharge (Watts/cell) at 25°C

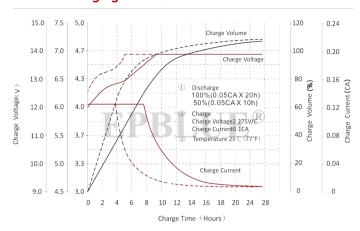
| F.V/Time | 5Min | 15Min | 30Min | 1Hr | 2Hr | 3Hr | 5Hr | 8Hr | 10Hr | 20Hr |
|------------|--------|--------|--------|-------|-------|--------|--------|--------|--------|-------|
| 1.60V/Cell | 4063.4 | 2306.7 | 1266.7 | 795.6 | 496.7 | 339.02 | 231.00 | 152.13 | 137.28 | 73.04 |
| 1.67V/Cell | 3983.1 | 2267.1 | 1250.0 | 788.4 | 490.1 | 333.96 | 228.80 | 151.47 | 136.18 | 71.72 |
| 1.70V/Cell | 3936.9 | 2243.3 | 1240.0 | 783.6 | 486.6 | 332.64 | 227.70 | 150.37 | 134.97 | 70.40 |
| 1.75V/Cell | 3583.8 | 2140.1 | 1213.6 | 778.9 | 479.1 | 326.26 | 225.50 | 149.05 | 133.65 | 69.08 |
| 1.80V/Cell | 3263.7 | 1976.7 | 1186.7 | 768.9 | 476.3 | 326.15 | 224.40 | 148.50 | 132.55 | 68.42 |
| 1.85V/Cell | 2866.6 | 1780.0 | 1153.4 | 756.8 | 460.0 | 320.76 | 223.85 | 147.40 | 130.90 | 66.00 |

Application For Solar Powered Systems

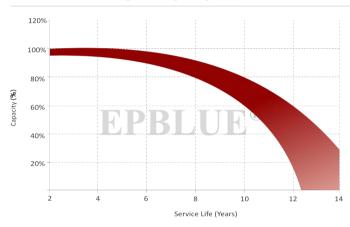
8. Discharge Characteristics



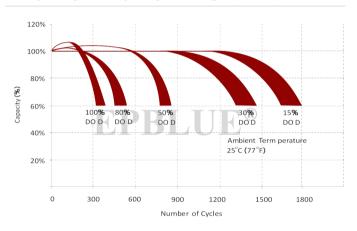
9. Float Charging Characteristics



10. Float Service Life vs Capacity (%)



11. Cycle Life vs Depth of Discharge (DOD%)



12. Self Discharge Characteristics



13. Maintenance & Cautions

Cycle Service:

- > Avoid battery over discharge, especially battery sereis connection use.
- > Charged with recommend voltage, ensure battery can be full recharged. In general, recharge capacity should be 1.1-1.15 times discharge capacity.
- > Effect of temperature on float charge voltage: -4mV/°C/Cell.
- > There are a number of factors that will affect the length of cyclic service.
- The most significant are depth of discharge, ambient temperature, discharge rate, and the manner in which the battery is recharged.

 Generally specking, the most important factors is depth of discharge.